

## ABSTRACT

The present invention intends to provide a thermoplastic resin foam molding comprising a substrate having a foam layer and a projection formed in one piece together with the substrate wherein the projection hardly separates from the substrate and they are firmly jointed together. The invention provides a thermoplastic resin foam molding comprising a substrate and a projection formed in one piece together with the substrate wherein the substrate has a foam layer and a skin layer containing no voids wherein the ratio ( $R/L$ ) of the curvature  $R$  of a joint between the projection and the substrate to the thickness  $L$  of the skin layer is from 3 to 50.